

Abstract of the Disclosure:

A method for determining a position of a printing image on a piece of printed material in a printing machine includes the steps of acquiring, by a first optical sensor, a mark disposed
5 on the piece of printed material; acquiring, by a second optical sensor, an edge of the piece of printed material; and calculating, by an evaluation unit, a spaced distance of the mark from the edge; and a monitoring device for the printing machine.

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